



Beyond the Boundaries



Latest update : 01/2018



HPI Group **Policy**

Companies within HPI Group uphold a concerted, consistent corporate philosophy that encompasses the following:

- >> To live harmoniously with the environment and continue to intensify corporate social responsibility work to the communities where we are present.
- >> To deliver the highest quality of customer service and products that are safe, reliable and cost effective to our valued customers.
- > > To provide a safe workplace for all our employees, pursuing zero workplace accident for 2019 and beyond



CERTIFICATION

ISO 9001: 2015
QUALITY MANAGEMENT SYSTEM

Quality Policy
“ Quality Means in Enhancing Competitiveness”

ISO 14001 : 2015
ISO 18001 : 2004

ENVIRONMENT, SAFETY & HELATH POLICY

To be environmentally and socially responsible through a continuous improvement commitment of effective environmental, safety & health management system.



Back-up Corrugated Plants Of Harta Group

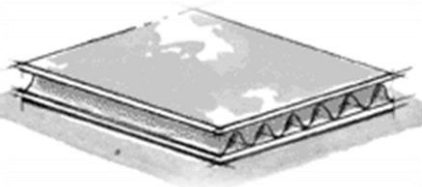




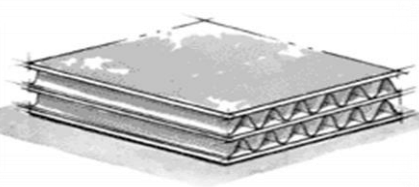
Nature of Business



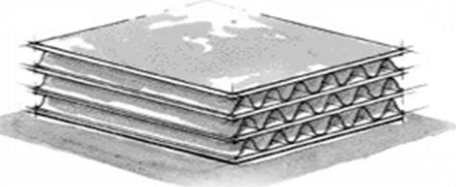
***Single-Face
Laminate***



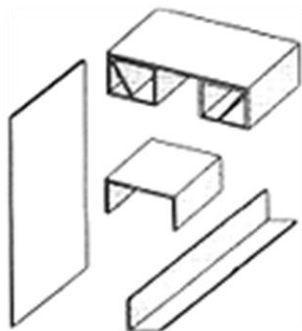
***Single Wall
A, B, C, E***



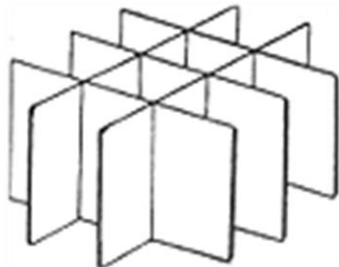
***Double Wall
BA, BE ,
AA, BC, BB***



***Triple Wall
AAA***



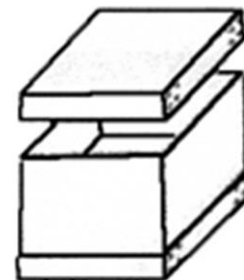
Die Cut Pad



***Partition
(Nesting)***

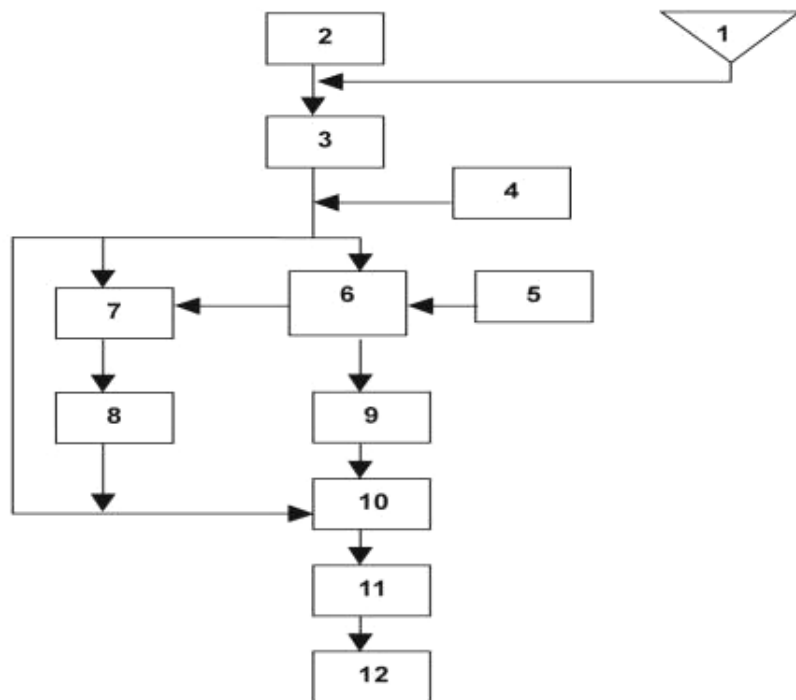


***Regular
Slotted
Container
RSC***



***Die Cut
Boxes***

Process Flow Chart



NO	PROCESS	RESPONSIBILITIES
1	INCOMING PAPER ROLLS	Quality Assurance Department
2	STARCH MIXING	Corrugator Production Department
3	CORRUGATOR	Corrugator Production Department
4	SLITTER	Convertor Production Department
5	INK AND DESIGN	Ink and Design Department
6	PRINTER	Convertor Production Department
7	DIE CUT	Convertor Production Department
8	STRIPPING AND ASSEMBLY	Convertor Production Department
9	FINISHING (GLUING / STITCHING)	Convertor Production Department
10	TYING	Convertor Production Department
11	FINAL / OUTGOING CONTROL	Quality Assurance Department
12	PRODUCT DELIVERY	Warehouse Department

KEY: Process Station



Storage





Paperboard Making Process

1. Insert Paper Roll



2. Lamination



3. Hotplate



4. Trimming



5. Cutting



6. Paperboard





Raw Materials



- ✓ ***Our raw material management system and partnership with paper suppliers allow us to maintain optimum inventory levels. We maintain a lean, but adequate supply of roll stock which would allow us to offer our customers a price protection window occasionally.***



Graphic Arts



- ✓ ***Our experienced graphic artists help in designing artworks for your cartons. Printing specifications are then checked and authorized by HOD and customers before transferred to production plant floor.***



Design & Innovation



Kongsberg CM 1930 sample cutting table

- ✓ ***If you have an idea that needs to be visualized and built, our carton design experts can build it using our new sample-cutting technology.***



Optic – Check Pc-5000

- ✓ ***Used for high precision mounting & proofing of printing plates. Our staff are constantly working to improve and expand our products with our advanced facilities.***



In-House Printing Preparation Equipment

“Time Saving”

Heidelberg

- ***Printing plate making machine***



Accubatch

- ***2020 Auto Ink Blender***

Piccolo

- ***Water-Based Ink Dispenser***



QA & QC Testing Equipment



1) *Bursting Strength Tester*

2) *Box Compression Tester*

3) *Micro-Computer Ring Crush Tester*

4) *Column Compression Testing Grip*

5) *Die Cutter*

6) *Basic Weight Scale*



QA & QC Testing Equipment





Scrap Recycling System



- ✓ ***An automatic Scrap Recycling System compresses corrugated waste into easily transportable, soon-to-be-reprocessed scrap.***

