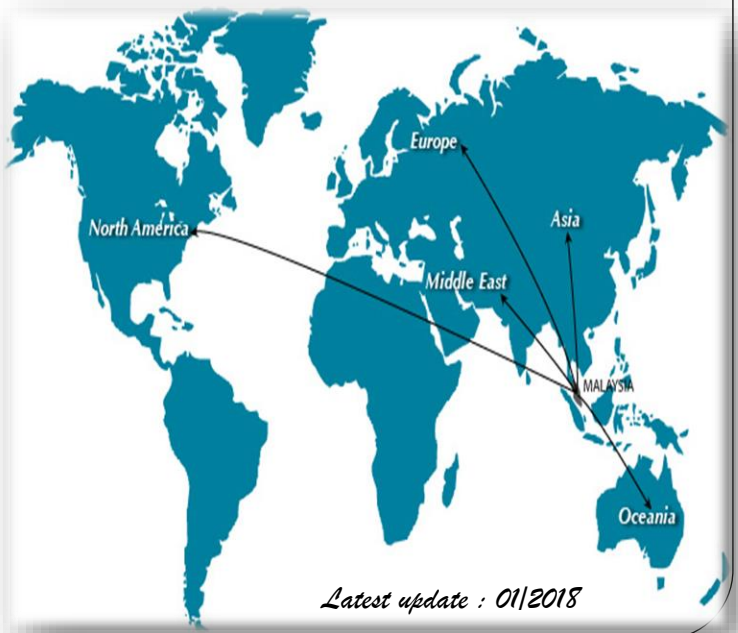
HARTA

OJI

Beyond the Boundaries




*Latest update : 01/2018*

# HPI Group Policy

Companies within HPI Group uphold a concerted, consistent corporate philosophy that encompasses the following:

>> To live harmoniously with the environment and continue to intensify corporate social responsibility work to the communities where we are present.
>> To deliver the highest quality of customer service and products that are safe, reliable and cost effective to our valued customers.
> > To provide a safe workplace for all our employees, pursuing zero workplace accident for 2019 and beyond

# CERTIFICATION

## ISO 9001: 2015
## QUALITY MANAGEMENT SYSTEM

### Quality Policy
*“ Quality Means in Enhancing Competitiveness ”*

## ISO 14001: 2015
## ISO 45001: 2018

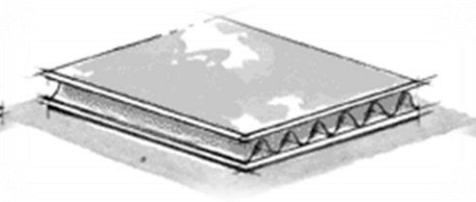
### Environmental Policy
*“ To Be Environmentally And Socially Responsible Through A Continuous Improvement Commitment Of Effective Environment, Safety, And Health Management System ”*

### Safety Policy
*“ Follow The Rules For A Safe Workplace Aiming For Zero Accidents Together ”*

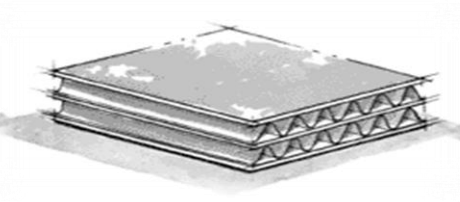
# Back-up Corrugated Plants Of Harta Group

# Nature of Business

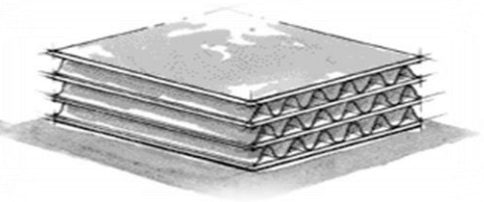
*Single-Face Laminate*



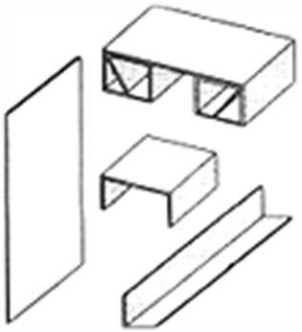
*Single Wall*
*A, B, C,E*



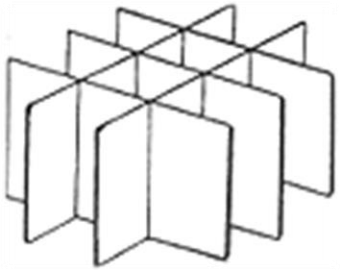
*Double Wall*
*BA, BE , AA,BC,BB*



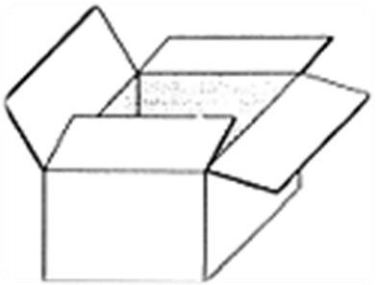
*Triple Wall*
*AAA*



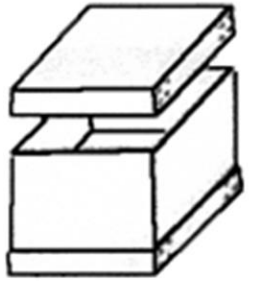
*Die Cut Pad*



*Partition (Nesting)*

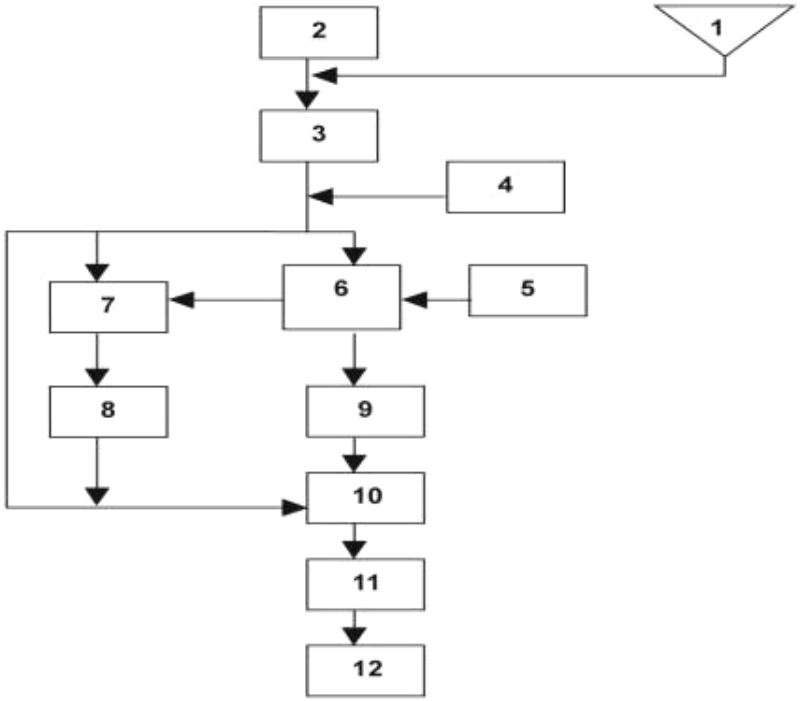


*Regular Slotted Container*
*RSC*



*Die Cut Boxes*

# Process Flow Chart




| NO | PROCESS | RESPONSIBLITIES |
|---|---|---|
| 1 | INCOMING PAPER ROLLS | Quality Assurance Department |
| 2 | STARCH MIXING | Corrugator Production Department |
| 3 | CORRUGATOR | Corrugator Production Department |
| 4 | SLITTER | Convertor Production Department |
| 5 | INK AND DESIGN | Ink and Design Department |
| 6 | PRINTER | Convertor Production Department |
| 7 | DIE CUT | Convertor Production Department |
| 8 | STRIPPING AND ASSEMBLY | Convertor Production Department |
| 9 | FINISHING (GLUING / STITCHING) | Convertor Production Department |
| 10 | TYING | Convertor Production Department |
| 11 | FINAL / OUTGOING CONTROL | Quality Assurance Department |
| 12 | PRODUCT DELIVERY | Warehouse Department |

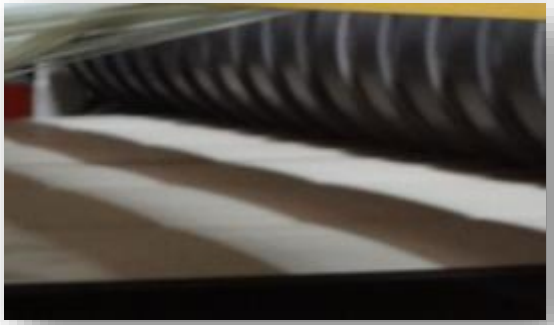
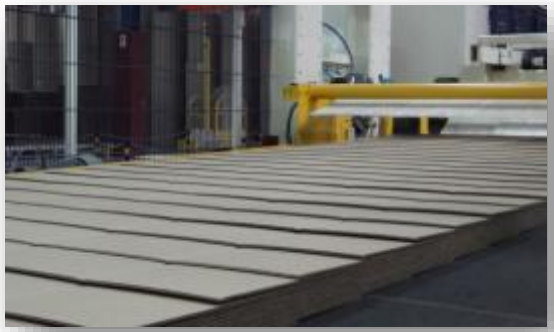
KEY: Process Station Storage

*Latest update : 29/06/2012*

# Paperboard Making Process

1. Insert Paper Roll → 2. Lamination → 3.Hotplate

4.Trimming → 5.Cutting → 6.Paperboard

# Raw Materials

- ***Our raw material management system and partnership with paper suppliers allow us to maintain optimum inventory levels. We maintain a lean, but adequate supply of roll stock which would allow us to offer our customers a price protection window occasionally.***

# Graphic Arts

- ***Our experienced graphic artists help in designing artworks for your cartons. Printing specifications are then checked and authorized by HOD and customers before transferred to production plant floor.***

# Design & Innovation

***Kongsberg CM 1930***

***sample cutting table***

- ✓ *If you have an idea that needs to be visualized and built, our carton design experts can build it using our new sample-cutting technology.*

***Optic – Check Pc-5000***

- ✓ *Used for high precision mounting & proofing of printing plates. Our staff are constantly working to improve and expand our products with our advanced facilities.*

# In-House Printing Preparation Equipment

## *"Time Saving"*

***Heidelberg***

- *Printing plate making machine*

***Accubatch***

- *2020 Auto Ink Blender*

***Piccolo***

- *Water-Based Ink Dispenser*

# QA & QC Testing Equipment

1) *Bursting Strength Tester*
2) *Box Compression Tester*
3) *Micro-Computer Ring Crush Tester*
4) *Column Compression Testing Grip*
5) *Die Cutter*
6) *Basic Weight Scale*

# QA & QC Testing Equipment

# Scrap Recycling System

- ***An automatic Scrap Recycling System compresses corrugated waste into easily transportable, soon-to-be-reprocessed scrap.***