



## HARTA PACKAGING INDUSTRIES (CAMBODIA) LIMITED

**COMPANY PROFILE 2023**

**YOUR PREFERRED PACKAGING  
SOLUTION PROVIDER**

**SINCE 2004**

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## HPI GROUP POLICY

Companies within HPI Group uphold a concerted, consistent corporate philosophy that encompasses the following:

- To live harmoniously with the environment and continue to intensify corporate social responsibility work to the communities where we are present.
- To deliver the highest quality of customer service and products that are safe, reliable and cost effective to our valued customers.
- To provide a safe workplace for all our employees, pursuing zero workplace accident for 2019 and beyond.



## HISTORIC BACKGROUND OF PARENT COMPANY

**HPI** was incorporated as Harta Ngiak in 1987, and subsequently in 1990, changed its name to **Harta Packaging Industries Sdn Bhd** to reflect the change in its core business of manufacturing corrugated boards, corrugated cartons, die-cut containers and paper pallets in strategic regions in Northern, Central and Southern parts of Malaysia. Subsequently, a plastic packaging division was included as a mainstream business.

Within a short span of 7 years, **Harta Packaging Industries Sdn Bhd** was listed on the Kuala Lumpur Stock Exchange (now BURSA Malaysia) in 1997 as a wholly-owned subsidiary of HPI Resources Bhd.

Tapping into the food packaging market, **HPI** ventured into the food-wrapper business producing hawker paper, burger paper and paper bags in Year 2000. Further expansion saw the Group spreading its wings overseas to the fast-growing market of Cambodia in 2004 with the set-up of both corrugated carton and plastic packaging operations. As a move to realize the full potential of a completely integrated paper and packaging manufacturer, the Group made a giant leap by acquiring a paper mill which produces various types of paper in Year 2008.

In August 2011, to consolidate the Group's businesses even further, it went beyond boundaries to become a part of **Oji Group of Japan**, one of the largest and most established pulp and paper companies in the world.

Backed by a solid establishment with sound fundamentals, **HPI** is now poised to meet greater challenges more than ever in the highly demanding packaging industry.

## COMPANY INTRODUCTION

Located in Sangkat Chom Chao, Khan Posenchey, Phnom Penh, 6.5km away from Phnom Penh International Airport and 18.5km from City of Phnom Penh, Cambodia, Harta is the leading corrugated carton manufacturer in Cambodia that provides total customer service, and has frequently emerged as the pioneer in using advanced machinery for quality products. With a land area of 54,311 m<sup>2</sup> and workforce of 494 employees, it is currently one of the leading carton and plastic bag manufacturers in Cambodia with a production capacity of approximately 3,000 MT of corrugated boards and cartons and 320MT for plastic bags per month.

In today's competitive business environment, customers not only demand competitively priced products but also quality products and excellent services. To fulfill customers' needs, we have extended to provide innovative solutions to customer's specific requirements from concept, design to printing and proper warehousing to ensure prompt delivery of finished product.

On the corporate front, Harta is committed to training local Cambodian nationals to be independent and dedicated persons towards achieving the Company's objectives and also improving the welfare of the staff and workers. Our basic philosophy of Inventory Management Policy is to juggle the balance between non-interruption of production process and minimizing the stock holding cost. To ensure uninterrupted supply to our customers, we maintain an average raw material stock level of 2.5 months. Our raw materials are acquired from both local and overseas suppliers.

## COMPANY INFORMATION

<b>COMPANY NAME:</b>	Harta Packaging Industries (Cambodia) Limited. (A wholly owned Subsidiary of HPI Resources Berhad)
<b>FACTORY ADDRESS:</b>	National Road No. 4, Phum Ang, Sangkat Chom Chao, Khan Posenchey, Phnom Penh City, Cambodia.
<b>CORPORATE WEBSITE:</b>	<a href="http://www.hartapack.com">www.hartapack.com</a>
<b>DATE OF INCORPORATION:</b>	23rd April 2004
<b>PAID UP CAPITAL:</b>	USD 1,100,000.00
<b>TOTAL LAND AREA:</b>	54,311 square meters
<b>TOTAL BUILT UP AREA:</b>	25,909 square meters
<b>NATURE OF BUSINESS:</b>	Manufacturing of all kinds of Corrugated Carton Boxes, Corrugated Boards, Partitions, Die-Cut Pads and Single - Face B, C & E Flutes
<b>PRINCIPAL BANKER:</b>	Maybank (Cambodia) Plc
<b>CAPACITY:</b>	Paper Division - 3,000 metric tons per month

## PRODUCTS AND SERVICES

### Manufacturing **PRODUCTS**

- Corrugated Boards (Single-Wall, Double-Wall, Triple-Wall)
- Cartons & Die-cut Containers

### Providing **SERVICES**

- Carton Packaging Design
- Consultation on Packaging Materials
- Prompt Delivery Services
- Lab Tests for bursting, ECT, Box Compression and Printing Ink Durability





## QUALITY CONTROL

Boxes reflect the value of the contents. Hence, **Harta Packaging Industries (Cambodia) Limited** views quality with paramount importance. All operations within HPI Group of Companies employ the highest level of quality control in accordance with the ISO 9001:2015 Quality Management System to ensure the utmost quality of our products.

Stringent quality checks on raw materials, printing, die-cutting, right up to finished products are conducted using elaborate test equipment to ensure that the cartons meet all quality requirements of our discerning customers.

## TEST EQUIPMENT

- **Micro-Computer Ring Crush Tester (Gotech – Taiwan)**  
Incorporates a highly accurate load cell and CPU to enable direct view of the strength of the specimen on display. Used to test ring crush strength (Vertical & Horizontal) and adhesion strength of paper board
- **Digital Automatic Bursting Strength Tester (Gotech-Taiwan)**  
To determine the bursting strength of paper, corrugated board and carton.
- **Box Compression Tester (Gotech – Taiwan)**  
Used to test the stacking strength of boxes.
- **Printing Ink Durability Tester**  
Used to determine the abrasion resistance of printing ink.
- **Digital Weighing Scale**  
To get the required weight of paper or paper board
- **Ring Crush Test Sample Cutter (Gotech-Taiwan)**  
Used for preparing the standard specimen for ring crush test or others.
- **Sample Cutter for Column Compression (Gotech – Taiwan)**  
Using 2 cutters, namely, Parallel Cutter and Angle Cutter to get a standard specimen for column compression test.
- **Circular Sample Cutter**  
Used for preparing the standard size for weight test (GSM).



## INTEGRATED MANAGEMENT SYSTEM

**Harta Packaging Industries (Cambodia) Limited** adopts an **Integrated Management System** that not only focuses on quality excellence, but also embraces the environmental and safety concepts close to our hearts as evidenced by our achievement of the prestigious **ISO 9001:2015** and **ISO 14001:2015 Certifications**. We have also been awarded the **Good Manufacturing Practice (GMP) Certifications** for plastic poly-bags and **Forest Stewardship Council™ (FSC™)**, License Code: **FSC-C154914** for paper carton boxes.



**Quality Management System**  
**ISO 9001:2015**  
Manufacturing of Corrugated Boards and Paper Carton Boxes



**Environmental Management System**  
**ISO 14001:2015**  
Manufacturing of Corrugated Boards and Paper Carton Boxes

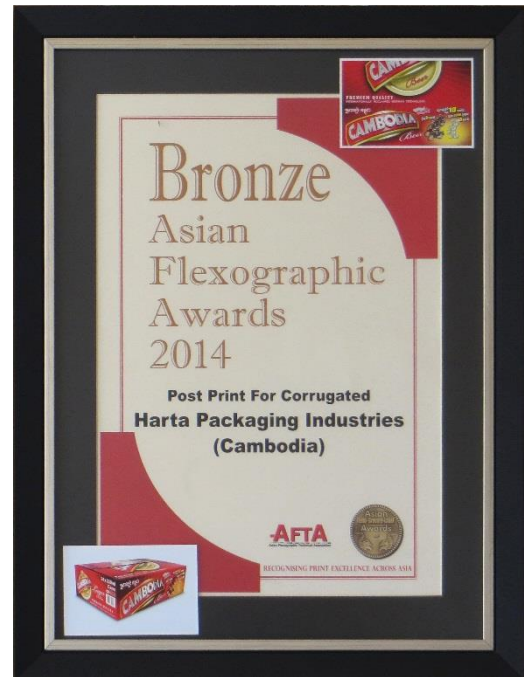


**Forest Stewardship Council (FSC)**  
Paper Carton Boxes

## AWARDS



**BRONZE**  
Asian Flexographic Awards 2013



**BRONZE**  
Asian Flexographic Awards 2014

