

# HARTA FLEKSIPAK SDN BHD

*Manufacture of food  
wrapping papers and paper  
bags*





# Outline



- i. Company Profile
- ii. Location of OJI Group in Malaysia
- iii. Location of Harta Fleksipak Factory
- iv. Company Product
- v. Manufacturing Process Flow
- vi. ISO Certificate
- vii. Contact us



## Company Profile

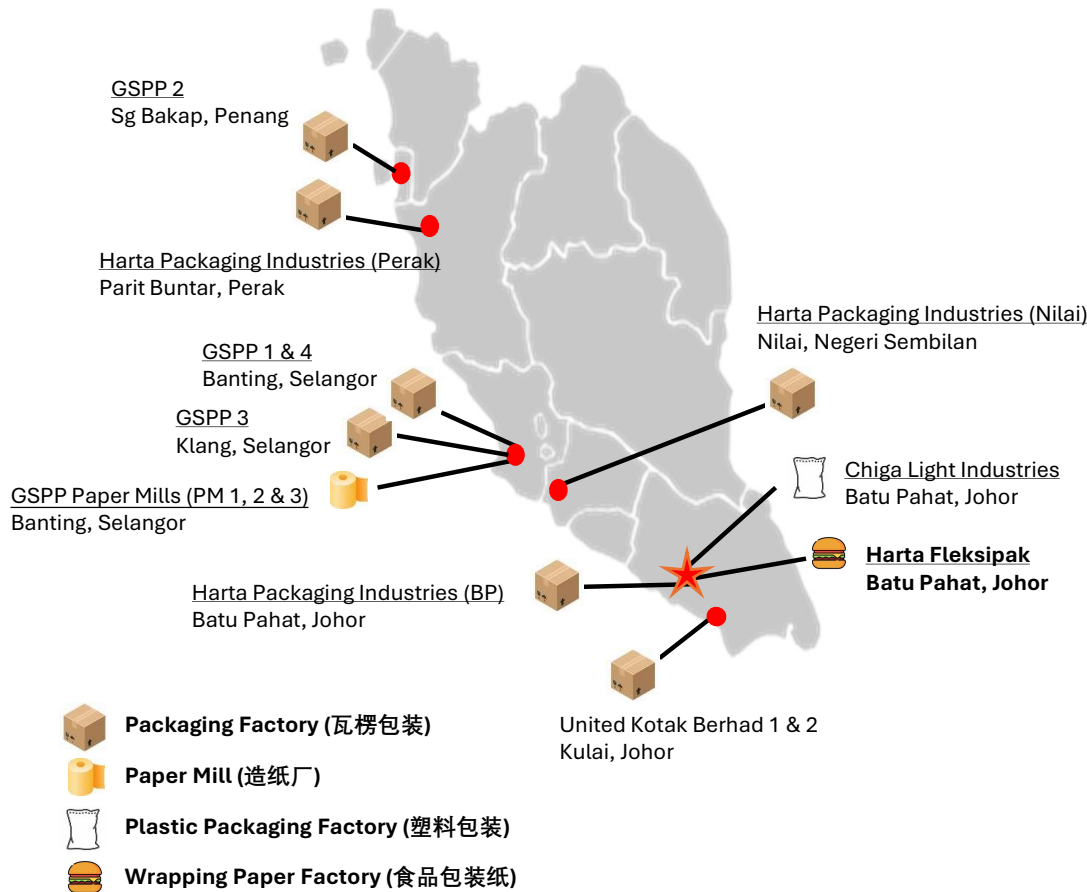


The flourishing hawker culture in Malaysia, Indonesia, and Singapore has driven growing demand for wrapping papers and paper bags across the Southeast Asia region. In response to this rising market demand, HPI Resources Berhad established its maiden hawker paper trading company, Harta Fleksipak, in 2000.

Today, Harta Fleksipak is a full-fledged converting factory located in Parit Raja, Johor, producing approximately 4,947 metric tonnes per year of laminated food wrappers and paper bags. The company has achieved Food Safety Management System certifications, including ISO 22000, GMP, and HACCP, in line with its corporate policy of delivering high-quality customer service and products that are safe, reliable, and cost-effective to valued customers.



# OJI Group in Malaysia



## Northern Region 北部

GS Paper Packaging Industries (PP2)	Sungai Bakap Factory (Packaging)
Harta Packaging Industries (Perak)	Parit Buntar Factory (Packaging)

## Central Region 中部

GS Paper Mills (PM 1 2 & 3)	Banting Factory (Paper Mill)
GS Paper Packaging Industries (PP1 & PP4)	Banting Factory (Packaging)
GS Paper & Packaging (PP3)	Klang Factory (Packaging)
Harta Packaging Industries (Nilai)	Nilai Factory (Packaging)

## Southern Region 南部

Harta Packaging Industries (BP)	Batu Pahat Factory (Packaging)
United Kotak Berhad 1 & 2	Kulai Factory (Packaging)
Chiga Light Industries	Plastic Packaging Factory
<b>Harta Fleksipak</b>	<b>Wrapper Paper Factory</b>



# Our Factory Location



0 242  
Approx. Scale In Metres



*We supply Safe & Useful Products*



# Our Products



Hawker Paper



Paper Bag



Burger Wrapper



Square Bottom Paper Bag



# Product Details



## Hawker Paper and Burger Wrapper:

- **Hawker paper** is a food packaging material made from pulp and medium-grade paper, commonly used for food wrapping. It is PE (polyethylene) laminated to meet food safety standards.
- **Burger wrappers** help maintain food presentation and flavor while protecting ingredients. They are PE (polyethylene) laminated to meet food safety standards.





# Hawker Paper Process



Hawker paper process



Laminating

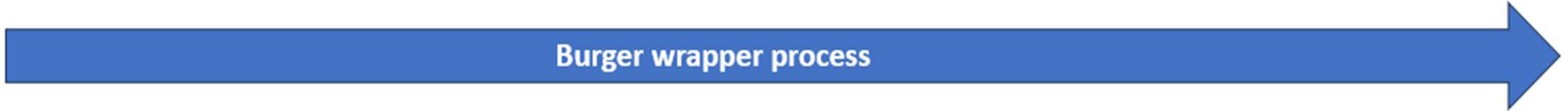
Cutting

Packing

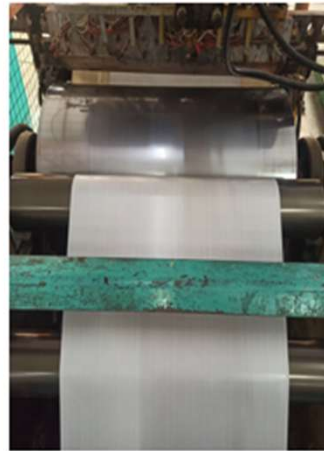
Finish Goods



# Burger Wrapper Process



Printing



Laminating



Sheeting



Cutting



Packing



# Product Details



## Paper Bag and SOS Paper Bag:

- **Paper bags** are made from pulp and medium-grade paper, commonly used for food takeaways and flat-packed for easy storage.
- **SOS (Square Bottom) paper bags** are made from kraft and white paper, available in various sizes for food container packaging. Their flat bottom allows them to stand upright for convenient retail and takeaway use.





# Paper Bag & Square Bottom Paper Bag Process



Paper bag & Square Bottom Paper Bag Process



Raw material

Folding and gluing

Finish Product

Checking

Packing



# ISO 9001:2015



## SUCCESSFULLY ACHIEVED ISO 9001: 2015 QUALITY MANAGEMENT SYSTEM (QMS)

Certificate MY20/1811030371.00

The management system of

**Harta Packaging Industries (Selangor) Sdn. Bhd. / Harta Packaging Industries Sdn. Bhd. / Chiga Light Industries Sdn. Bhd. / Harta Fleksipak Sdn. Bhd. / Harta Packaging Industries (Perak) Sdn. Bhd. (Plant 1) / Harta Packaging Industries (Perak) Sdn. Bhd. (Plant 2) / Ojitex Harta Packaging (Sihanoukville) Limited / Harta Packaging Industries (Cambodia) Limited / Oji Packaging (Cambodia) Co. Ltd. / United Kotak Berhad (Plant 1) / United Kotak Berhad (Plant 2)**

Lot 15339 HS(D) 75346, Jalan TS Utama, Kawasan Perindustrian Nilai Mini, 71800, Nilai, Negeri Sembilan, Malaysia

has been assessed and certified as meeting the requirements of  
**ISO 9001:2015**

For the following activities  
Manufacturing of Corrugated Board and Paper Carton Boxes (HPI Selangor, HPI Batu Pahat, HPI Perak, HPI Cambodia, Ojitex Harta Packaging, Oji Packaging (Cambodia), United Kotak Berhad Plant 1 & 2)  
Manufacturing of Printed and Non-Printed Extruded Flexible Packaging Film and Bags (Chiga Light)  
Manufacturing of Food Wrappers (Harta Fleksipak)

This certificate is valid from 28 July 2025 until 01 June 2026 and remains valid subject to satisfactory surveillance audits. Multiple certificates have been issued for this scope, the main certificate is numbered MY20/1811030371.00  
Issue 6. Organization certified since 19 June 2012 and first certified by SGS on 23 April 2018.  
Certified activities performed by additional sites are listed on subsequent pages.

*L. Moran*

Authorised by  
Liz Moran  
Business Manager

SGS United Kingdom Ltd  
Roosmore Business Park, Ellesmere Port, Cheshire, CH65 3EN, UK  
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Certificate MY20/1811030371.00, continued

**Harta Packaging Industries (Selangor) Sdn. Bhd./ Harta Packaging Industries Sdn. Bhd./ Chiga Light Industries Sdn. Bhd./ Harta Fleksipak Sdn. Bhd./ Harta Packaging Industries (Perak) Sdn. Bhd. (Plant 1)/**

**ISO 9001:2015**

Issue 6

**Sites**

Oji Packaging (Cambodia) Co., Ltd.  
Phnom Penh Special Economic Zone, National Road No. 4, Lot No. P1-A2-2, Phumi Kamrieng, Sangkat Kantouk, Khan Posenchey, Phnom Penh, Cambodia  
Manufacturing of Corrugated Board and Paper Carton Boxes

United Kotak Berhad (Plant 1)  
No. 9, Jalan Seroja 4, Indahpura Industrial Area, Bandar Indahpura, 81000 Kulai, Johor, Malaysia  
Manufacturing of Corrugated Board and Paper Carton Boxes

United Kotak Berhad (Plant 2)  
No. 87, Jalan SME 3, Kawasan Perindustrian SME, Bandar Indahpura 81000 Kulai, Johor, Malaysia  
Manufacturing of Corrugated Board and Paper Carton Boxes

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# ISO 45001:2018



## SUCCESSFULLY ACHIEVED ISO 45001: 2018 OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT CERTIFICATE

Certificate MY20/1811030393

The management system of  
**Harta Packaging Industries (Selangor) Sdn. Bhd.**  
**Harta Packaging Industries Sdn. Bhd.**  
**Chiga Light Industries Sdn. Bhd.**  
**Harta Flesipak Sdn. Bhd.**  
**Harta Packaging Industries (Perak) Sdn. Bhd.**  
**Trio Paper Mills Sdn. Bhd.**

Lot 15339 HS(D) 75346, Jalan TS Utama, Kawasan Perindustrian Nilai Mini, 71800, Nilai, Negeri Sembilan, Malaysia

has been assessed and certified as meeting the requirements of  
**ISO 45001:2018**

For the following activities

1. Manufacturing of Corrugated Board and Paper Carton Boxes
2. Production of LDPE, LLDPE, PP, HDPE Color Printed and Non-Printed Plastic Bags
3. Manufacturing of Food Wrappers
4. Manufacture & Develop of Recycled Paper of Corrugating Medium (CM), Core Board (CB), Chip Board Grey (CBG) and Joss Paper (JP)

This certificate is valid from 07 August 2023 until 16 July 2026 and remains valid subject to satisfactory surveillance audits.

Issue 2. Certified since 17 July 2020  
 Certified activities performed by additional sites are listed on subsequent pages.  
 Last certificate expiry date 16 July 2023  
 Recertification audit date 28 July 2023

Authorized by  
 Kerry Looi  
 SGS (Malaysia) Sdn Bhd  
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Certificate MY20/1811030393, continued

**Harta Packaging Industries (Selangor) Sdn. Bhd.**  
**Harta Packaging Industries Sdn. Bhd.**  
**Chiga Light Industries Sdn. Bhd.**  
**Harta Flesipak Sdn. Bhd.**  
**Harta Packaging Industries (Perak) Sdn. Bhd.**  
**Trio Paper Mills Sdn. Bhd.**

ISO 45001:2018

Issue 2
Sites
Harta Packaging Industries (Selangor) Sdn. Bhd. Lot 15339 HS(D) 75346, Jalan TS Utama, Kawasan Perindustrian Nilai Mini, 71800, Nilai, Negeri Sembilan, Malaysia
Manufacturing of Corrugated Board and Paper Carton Boxes Harta Packaging Industries Sdn. Bhd. PLO 7, Kawasan Perindustrian Parit Raja, 86400 Batu Pahat, Johor, Malaysia
Manufacturing of Corrugated Board and Paper Carton Boxes Chiga Light Industries Sdn Bhd PLO 12, Kawasan Perindustrian Parit Raja, 86400, Batu Pahat, Johor, Malaysia
Production of LDPE, LLDPE, PP, HDPE Color Printed and Non-Printed Plastic Bags Harta Flesipak Sdn. Bhd. PLO 5, Kawasan Perindustrian Parit Raja, 86400, Batu Pahat, Johor, Malaysia
Manufacturing of Food Wrappers Harta Packaging Industries (Perak) Sdn. Bhd. (Plant 1) PT 685, Jalan Perusahaan 3, Kawasan Perusahaan Parit Buntar, 34200 Parit Buntar, Perak, Malaysia
Manufacturing of Corrugated Board and Paper Carton Boxes





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# ISO 22000:2018



## SUCCESSFULLY ACHIEVED ISO 22000:2018 , GMP & HACCP FOOD SAFETY MANAGEMENT SYSTEM MANAGEMENT CERTIFICATE

Certificate MY20/1811030452

The management system of  
**Harta Fleksipak Sdn Bhd**

Plo 5, Kawasan Perindustrian Parit Raja, 86400 Batu Pahat, Johor Darul Takzim, Malaysia

has been assessed and certified as meeting the requirements of  
**ISO 22000:2018**

For the following activities  
Manufacturing of food wrapping paper and paper bags for food industry

**Food Category I - Production of Food Packaging and Packaging Material**  
This certificate is valid from 10 October 2023 until 10 October 2026 and remains valid subject to satisfactory surveillance audits.  
Issue 2. Certified since 10 October 2020

*Jonathan Hill*

Authorized by  
Jonathan Hill  
Global Head - Certification Services  
SGS United Kingdom Ltd  
Resource Business Park, Epsom New Park, Chesham, ChES SEN, UK  
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Certificate MY20/1811030461

The management system of  
**Harta Fleksipak Sdn Bhd**

Plo 5, Kawasan Perindustrian Parit Raja, 86400 Batu Pahat, Johor Darul Takzim, Malaysia

has been assessed and certified as meeting the requirements of  
**HACCP Certification (Hazard Analysis and Critical Control Point) Based upon Codex Alimentarius General Principles of Food Hygiene CXC 1-1969 (2020)**

For the following activities  
Manufacturing of food wrapping paper and paper bags for food industry

This certificate is valid from 21 October 2023 until 20 October 2026 and remains valid subject to satisfactory surveillance audits.  
Issue 3. Certified since 21 October 2020

*Kerry Loi*

Authorized by  
Kerry Loi  
SGS (Malaysia) Sdn Bhd  
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Certificate MY20/1811030462

The management system of  
**Harta Fleksipak Sdn Bhd**

Plo 5, Kawasan Perindustrian Parit Raja, 86400 Batu Pahat, Johor Darul Takzim, Malaysia

has been assessed and certified as meeting the requirements of  
**Good Manufacturing Practice  
Codex Alimentarius Commission,  
Recommended International Code of Practices,  
General Principles of Food Hygiene, CXC/RCP 1-1969, Rev. 5 (2020)**

For the following activities  
Manufacturing of food wrapping paper and paper bags for food industry

This certificate is valid from 21 October 2023 until 20 October 2026 and remains valid subject to satisfactory surveillance audits.  
Issue 3. Certified since 21 October 2020

*Kerry Loi*

Authorized by  
Kerry Loi  
SGS (Malaysia) Sdn Bhd  
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# Contact Us



- **Harta Fleksipak Sdn. Bhd.**  
*Food Wrapping Manufacturing*
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- **Fax**  
+607-453 2133
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[kh\\_lee@hartapack.com](mailto:kh_lee@hartapack.com)
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