



# HARTA PACKAGING INDUSTRIES (PERAK) SDN. BHD.

(A Member of Oji Group)

Plant 1



Plant 2



## CORPORATE INFORMATION

<b>Company Name</b>	: Harta Packaging Industries (Perak) Sdn. Bhd. (221484-M) (199101011172) (A Member of Oji Group)
<b>Incorporation Date</b>	: 23 <sup>rd</sup> July 1991
<b>Factory Address</b>	: <b>Plant 1</b> PT 685, Jalan Perusahaan 3, Kawasan Perusahaan Parit Buntar, 34200 Parit Buntar, Perak, Malaysia.  : <b>Plant 2</b> Plot 658, Kawasan Perindustrian Parit Buntar, 34200, Parit Buntar, Perak, Malaysia.
<b>Telephone No.</b>	: +605-716 6778 / 3136
<b>Fax No.</b>	: +605-716 1601
<b>Website</b>	: <a href="http://www.hartapack.com">www.hartapack.com</a>
<b>Contact Person</b>	: <a href="mailto:hppmarketing@hartaperak.com">hppmarketing@hartaperak.com</a>
<b>A Wholly Owned Subsidiary of</b>	: HPI Resources Berhad (A Member of OJI Group) Lot 15339 HS (D) 75346 Jalan TS Utama, Kawasan Perindustrian Nilai Mini, 71800 Nilai, Negeri Sembilan.
<b>Nature of Business</b>	: Manufacturing various kinds of corrugated paper boards and carton boxes, partitions, die-cut pads, inner boxes, gift boxes of A, B, C, E, BA, BC, BE, AA and AAA flute.
<b>Land Area</b>	: 5.02 acres (218,671 sq. ft.) – Plant 1 (HP1) 2.99 acres (130,244 sq. ft.) – Plant 2 (HP2)
<b>Built-up Area</b>	: 143,000 sq. ft. – Plant 1 98,000 sq. ft. – Plant 2
<b>Bankers</b>	: Malayan Banking Berhad HSBC Bank Malaysia Berhad OCBC Bank Malaysia Berhad CIMB Bank Berhad

## RAW MATERIALS

The company views raw materials as important components to produce high quality products. Raw materials such as paper rolls are acquired locally and from overseas countries such as New Zealand, USA, Australia, Japan, Vietnam and Thailand.

Raw materials will be individually checked and tested before they are allowed to enter the warehouse. The tests include bursting strength test, ring crush test, moisture test and grammage test.

## PRODUCTS

- Corrugated Paper Boards  
Fluting available – A, B, C, E, BA, BC, BE, AA and AAA
- Corrugated Cartons
- Layer Pads
- Nesting
- Partitions
- Heavy Duty
- Paper Pallets
- Slip Sheets
- Palletainer
- Octagon Box
- Hi Graphic Box

## QUALITY CONTROL

Quality is one of our most important objectives. The QC System that we apply to our products is One-Line Checking System and random Check System. QC personnel have been well-trained to check on paper substances, board hardness, measurement, printing sharpness, slotting accuracy, gluing adhesion, stitching accuracy and finally, delivery condition. Raw Materials and finished goods are randomly checked and tested by using the company's quality checking instruments before sending out the products to our customers.

## TEST EQUIPMENT

- **BURSTING STRENGTH TESTER**  
To determine the bursting strength of paper, corrugated board and carton.
- **CONTAINER COMPRESSION TESTER**  
To test the compression level of containers and cartons etc.
- **RING CRUSH TESTER**  
To test ring crush strength (vertical, horizontal) of paper materials.
- **EDGE CRUSH TEST**  
To perform Edge Crush Testing (butterfly, Neckdown type specimen).
- **PIN ADHESION**  
To determine the adhesive strength of single wall (double faces) corrugated board after being glued.

## QUALITY ASSURANCE POLICY

**“Quality means in enhancing competitiveness”**

- **OBJECTIVES**

We believe in teamwork that will increase quality awareness and shall enhance the quality of working life.

We promote our product and service quality through productivity and technological improvements.

# INTEGRATED MANAGEMENT SYSTEM



We have adopted an integrated Management System that not only focuses on quality excellence but embraces also the environment and safety concepts close to our hearts as evidence by achievement of the prestigious **ISO 9000:2015, ISO 14001:2015 and ISO 45001:2018 Certifications.**

## HEAVY-DUTY PACKAGING

- **HEAVY DUTY CORRUGATED PRODUCTS (AAAF & AAF)**



- Mainly used as substitute for wooden crate boxes.
- Used for heavy industries, i.e. Solar Industry, Automotive, Chemical etc.
- Paper Substances: Max.: K440 & Min: K250

- **PAPER PALLETS**



- **SLIP SHEETS**



- Used as a more environmental-friendly and cost-effective replacement for the heavy wooden pallets.

## 6S PROGRAM

### **“Enhancing Efficiency and Safety: 6S Program”**

- We are committed to fostering a culture of continuous improvement, efficiency, and safety. In line with this commitment, we successfully launched our comprehensive 6S Program in 2024.
- The 6S methodology, an evolved approach from the foundational 5S system, integrates the critical dimension of safety into all workplace organization practices. This program is designed to eliminate waste, optimize productivity, and ensure a secure, well-organized environment for all employees.